

## PICA Shear Actuators

### **Compact Actuators for Cryogenic and UHV Environments**



### P-1x1.0xT

- UHV-compatible to 10<sup>-9</sup> hPa
- For cryogenic environments
- Extreme reliability: >10<sup>9</sup> cycles
- Picometer resolution
- μs response time

### Piezo shear actuators

Operating voltage -250 to 250 V. Suitable for use in cryogenic and UHV environments to 10° hPa. Lateral displacement is based on the piezoelectric shear effect. Excellent dynamics with minimum electric power requirement. Variants for multi-axis motion, also with inner hole.

### Possible modifications

- Piezo ceramic material
- Nonmagnetic versions
- Operating voltage range, displacement, layer thickness, cross-sectional dimension
- Load capacity, force generation
- Mechanical interfaces: flat, spherical, metal, ceramic, glass, sapphire, etc.
- Extra-tight length tolerances

### **Application fields**

- Industry and research
- Low temperature / vacuum environment to 10<sup>-9</sup> hPa
- Scanning applications
- Microscopy
- Precision mechanics
- Switching applications

Motion	Unit	Toleran- ce	P-111.01T	P-111.03T	P-121.01T	P-121.03T
Active axes			X	x	X	X
Travel range in X, open loop	μm	±30 %	1	3	1	3

Drive Properties	Unit	Toleran- ce	P-111.01T	P-111.03T	P-121.01T	P-121.03T
Actuator type			Shear actuator	Shear actuator	Shear actuator	Shear actuator
Drive type			Piezo actuator/PICA Shear	Piezo actuator/PICA Shear	Piezo actuator/PICA Shear	Piezo actuator/PICA Shear
Operating voltage	V		-250 to 250	-250 to 250	-250 to 250	-250 to 250
Electrical capacitance	nF	±20%	2 × 0.25	6 × 0.25	2 × 0.70	6 × 0.70

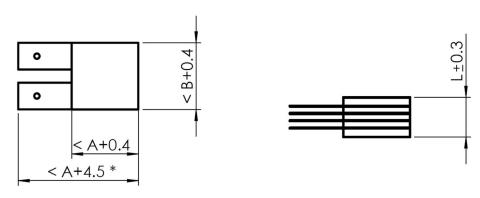


Mechanical Properties	Unit	Toleran- ce	P-111.01T	P-111.03T	P-121.01T	P-121.03T
Axial stiffness	N/µm		110	55	310	150
Axial resonant frequency, unloaded	kHz		530	260	530	260
Maximum shear load	N		20	20	50	50
Cross section			rectangular	rectangular	rectangular	rectangular
Material			Standard mechanical interfaces: Ceramic (Al <sub>2</sub> O <sub>3</sub> , 96 % pure). Outer surface: Epoxy resin.	Standard mechanical interfaces: Ceramic (Al <sub>2</sub> O <sub>3</sub> , 96 % pure). Outer surface: Epoxy resin.	Standard mechanical interfaces: Ceramic (Al <sub>2</sub> O <sub>3</sub> , 96 % pure). Outer surface: Epoxy resin.	Standard mechanical interfaces: Ceramic (Al <sub>2</sub> O <sub>3</sub> , 96 % pure). Outer surface: Epoxy resin.
Piezo material			PIC255	PIC255	PIC255	PIC255
Surface A × B	mm		3 × 3	3 × 3	5 × 5	5 × 5
Length L	mm	±0,3 mm	2.2	4.4	2.2	4.4

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Miscellaneous	Unit	P-111.01T	P-111.03T	P-121.01T	P-121.03T
Operating temperature range	°C	-269 to 85	-269 to 85	-269 to 85	-269 to 85
Vacuum class	hPa	10 <sup>-9</sup>	10 <sup>-9</sup>	10-9	10-9
Connector		Solderable contacts	Solderable contacts	Solderable contacts	Solderable contacts
Recommended controllers / drivers		E-413.2 - E-413.6, E-413, E-508			

Travel range in X, open loop: Measured at room temperature. Value is reduced at lower temperatures. Electrical capacitance: Measured at 1 V  $_{pp}$ , 1 kHz, RT. Axial resonant frequency, unloaded: Measured at 1 V  $_{pp}$ , unclamped. The value is halved for unilateral clamping. Operating temperature range: Temporary short-term bakeout to 150 °C only when short-circuited. Standard connections: Ta. contacting with conductive adhesive possible. Other specifications on request.

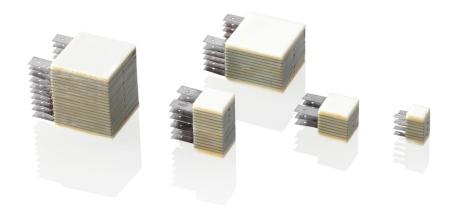
## Drawings / Images



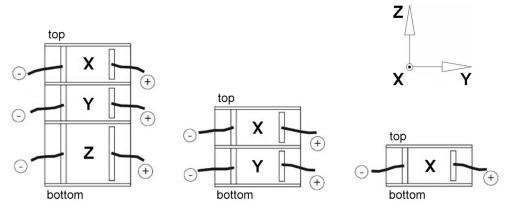
PICA Shear P-1xx.xxT actuators. Surface  $A \times B$  and length L, see data table. Dimensions in mm. (\* <A+2.5 with cross section  $3 \times 3$ )



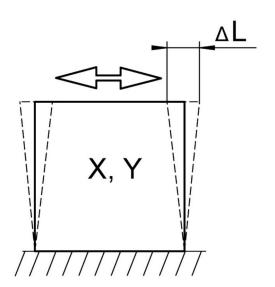
# Drawings / Images



PICA Shear P-1x1.0xT actuators for cryogenic and UHV environments



Axis and cable assignment for PICA shear actuators. GND: 0 V.+:  $\pm 250$  V.



Principle of shear motion.  $\Delta L$  refers to the travel range.



## Order Information

### P-111.01T

PICA Shear piezo actuator; PICA Shear piezo actuator drive; 1  $\mu$ m travel range (open loop); 3 mm × 3 mm surface; 2.2 mm length; vacuum-compatible to  $10^{-9}$  hPa; operating temperature up to -269 °C; solderable contacts

#### P-111.03T

PICA Shear piezo actuator; PICA Shear piezo actuator drive; 3  $\mu$ m travel range (open loop); 3 mm  $\times$  3 mm surface; 4.4 mm length; vacuum-compatible to 10<sup>-9</sup> hPa; operating temperature up to -269 °C; solderable contacts

### P-121.01T

PICA Shear piezo actuator; PICA Shear piezo actuator drive; 1  $\mu$ m travel range (open loop); 5 mm × 5 mm surface; 2.2 mm length; vacuum-compatible to  $10^{-9}$  hPa; operating temperature up to -269 °C; solderable contacts

### P-121.03T

PICA Shear piezo actuator; PICA Shear piezo actuator drive; 3  $\mu$ m travel range (open loop); 5 mm × 5 mm surface; 4.4 mm length; vacuum-compatible to  $10^{-9}$  hPa; operating temperature up to -269 °C; solderable contacts