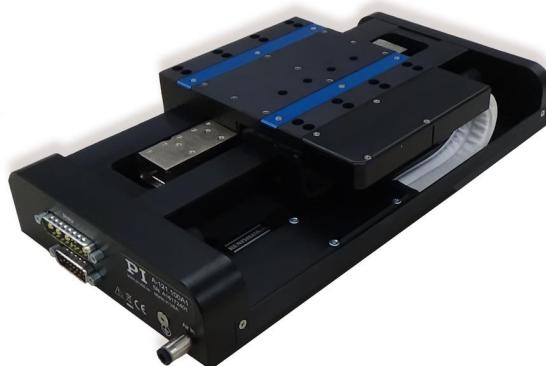


# Plglide AT1 Linear Stage with Air Bearings

## High Performance Small Footprint Nanopositioning Stage



### A-121

- Ideal for scanning applications or high-precision positioning
- Cleanroom compatible
- Size of the motion platform 115 mm × 115 mm
- Travel ranges to 350 mm
- Low profile from 60 mm
- Resolution to 1 nm

#### Product overview

The stages in the Plglide are equipped with a servo drive linear motor with preloaded air bearings and integrated linear encoder. The combination of these noncontact components results in a frictionless motion platform that offers the highest performance, quality, and lifetime.

A high-force linear motor can drive the stage to top speed within a few milliseconds. The preloaded air bearing construction supports mounting in any orientation.

#### Accessories and options

- Encoder
- Plglide filter and air preparation kits
- Multi-axis motion controller and direct drives
- XY setups and individual configurations
- Cable track variations
- Counterbalance options for vertical assembly
- Base plates made of granite and systems for reducing vibration

#### Application fields

Plglide positioning systems are ideally suited for many high-precision applications such as metrology, photonics, and precision scanning in semiconductor or flat panel display manufacturing.

Thanks to the friction-free motion, no particles are formed, which makes Plglide stages ideal for cleanroom applications.

Motion	Unit	Toleran- ce	A-121. 050A1	A-121. 050B1	A-121. 100A1	A-121. 100B1	A-121. 150A1	A-121. 150B1	A-121. 200A1	A-121. 200B1
Active axes			X	X	X	X	X	X	X	X
Travel range in X	mm		50	50	100	100	150	150	200	200
Acceleration in X, unloa- ded	m/s <sup>2</sup>	Max.	20	20	20	20	20	20	20	20
Maximum velocity in X, unloaded	mm/s		500	500	1000	1000	1000	1000	1000	1000
Straightness (Linear cros- stalk in Y with motion in X)	µm	Max.	±0.25	±0.25	±0.25	±0.25	±0.5	±0.5	±0.75	±0.75
Flatness (Linear crosstalk in Z with motion in X)	µm	Max.	±0.25	±0.25	±0.25	±0.25	±0.5	±0.5	±0.75	±0.75
Pitch (Rotational crosstalk in θY with motion in X)	µrad	Max.	±10	±10	±10	±10	±10	±10	±10	±10
Yaw (Rotational crosstalk in θZ with motion in X)	µrad	Max.	±10	±10	±10	±10	±10	±10	±10	±10

Positioning	Unit	Toleran- ce	A-121. 050A1	A-121. 050B1	A-121. 100A1	A-121. 100B1	A-121. 150A1	A-121. 150B1	A-121. 200A1	A-121. 200B1
Positioning accuracy in X, calibrated	µm	Typ.	±0.5	±0.5	±0.5	±0.5	±0.5	±0.5	±0.5	±0.5
Positioning accuracy in X, uncalibrated	µm	Typ.	±1.5	±1.5	±1.5	±1.5	±1.5	±1.5	±2	±1.5
Bidirectional repeatability in X	µm	Typ.	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5
Integrated sensor			Incremental linear enco- der	Absolute li- near enco- der						
Sensor signal			Sin/cos, 1 V peak-peak	BiSS-C						
Sensor signal period	µm		20		20		20		20	
Sensor resolution	nm		4.88	1	4.88	1	4.88	1	4.88	1

Drive Properties	Unit	Toleran- ce	A-121. 050A1	A-121. 050B1	A-121. 100A1	A-121. 100B1	A-121. 150A1	A-121. 150B1	A-121. 200A1	A-121. 200B1
Drive type			Electric mo- tor/Magne- tic direct drive/Iron- less 3-pha- se linear motor							
Nominal voltage	V		48	48	48	48	48	48	48	48
Peak voltage	V		80	80	80	80	80	80	80	80
Nominal current, RMS	A	Typ.	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2
Peak current, RMS	A	Typ.	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5
Drive force in X	N	Typ.	11.1	11.1	11.1	11.1	11.1	11.1	11.1	11.1
Peak force in X	N		33.2	33.2	33.2	33.2	33.2	33.2	33.2	33.2
Force constant	N/A		9.4	9.4	9.4	9.4	9.4	9.4	9.4	9.4
Resistance phase-phase	Ω	Typ.	6.3	6.3	6.3	6.3	6.3	6.3	6.3	6.3
Inductance phase-phase	mH		1	1	1	1	1	1	1	1
Back EMF phase-phase	V·s/m	Max.	7.7	7.7	7.7	7.7	7.7	7.7	7.7	7.7
Pole pitch N-N	mm		40	40	40	40	40	40	40	40

Mechanical Properties	Unit	Toleran- ce	A-121. 050A1	A-121. 050B1	A-121. 100A1	A-121. 100B1	A-121. 150A1	A-121. 150B1	A-121. 200A1	A-121. 200B1
Permissible push force in Y	N	Max.	40	40	40	40	40	40	40	40
Permissible push force in Z	N	Max.	100	100	100	100	100	100	100	100
Permissible torque in $\theta_x$	N·m	Max.	5	5	5	5	5	5	5	5
Permissible torque in $\theta_Y$	N·m	Max.	8.3	8.3	8.3	8.3	8.3	8.3	8.3	8.3
Moved mass in X, unloa- ded	g		1200	1200	1200	1200	1200	1200	1200	1200
Guide			Air bearing guide/Air bearing gui- de with air preload							
Overall mass	g		3500	3500	4200	4200	4500	4500	5200	5200
Material			Hardcoat aluminum, stainless steel moun- ting hard- ware							

Miscellaneous	Unit	Toleran- ce	A-121. 050A1	A-121. 050B1	A-121. 100A1	A-121. 100B1	A-121. 150A1	A-121. 150B1	A-121. 200A1	A-121. 200B1
Operating temperature range	°C		+15 to +25	+15 to +25						
Connector			D-sub 9W4 (m)	D-sub 9W4 (m)						
Sensor connector			D-sub 15-pin (m)	D-sub 15-pin (m)						
Operating pressure	kPa		450 to 520 (65 to 75 psi)	450 to 520 (65 to 75 psi)						
Air consumption	L/min	Max.	28	28	28	28	28	28	28	28
Air quality			Clean (filtered up to 1.0 µm or better) - ISO 8573-1 class 1, Oil free - ISO 8573-1 class 1, Dry (-15 °C dew point) - ISO 8573-1 class 3	Clean (filtered up to 1.0 µm or better) - ISO 8573-1 class 1, Oil free - ISO 8573-1 class 1, Dry (-15 °C dew point) - ISO 8573-1 class 3	Clean (filtered up to 1.0 µm or better) - ISO 8573-1 class 1, Oil free - ISO 8573-1 class 1, Dry (-15 °C dew point) - ISO 8573-1 class 3	Clean (filtered up to 1.0 µm or better) - ISO 8573-1 class 1, Oil free - ISO 8573-1 class 1, Dry (-15 °C dew point) - ISO 8573-1 class 3	Clean (filtered up to 1.0 µm or better) - ISO 8573-1 class 1, Oil free - ISO 8573-1 class 1, Dry (-15 °C dew point) - ISO 8573-1 class 3	Clean (filtered up to 1.0 µm or better) - ISO 8573-1 class 1, Oil free - ISO 8573-1 class 1, Dry (-15 °C dew point) - ISO 8573-1 class 3	Clean (filtered up to 1.0 µm or better) - ISO 8573-1 class 1, Oil free - ISO 8573-1 class 1, Dry (-15 °C dew point) - ISO 8573-1 class 3	
Recommended controllers / drivers			A-81x, A-82x	A-81x, A-82x						

Motion	Unit	Toleran- ce	A-121.250A1	A-121.250B1	A-121.350A1	A-121.350B1
Active axes			X	X	X	X
Travel range in X	mm		250	250	350	350
Acceleration in X, unloaded	m/s <sup>2</sup>	Max.	20	20	20	20
Maximum velocity in X, unloaded	mm/s		1000	1000	1000	1000
Straightness (Linear crosstalk in Y with motion in X)	µm	Max.	±1	±1	±1.25	±1.25
Flatness (Linear crosstalk in Z with motion in X)	µm	Max.	±1	±1	±1.25	±1.25
Pitch (Rotational crosstalk in θY with motion in X)	µrad	Max.	±12.5	±12.5	±17.5	±17.5
Yaw (Rotational crosstalk in θZ with motion in X)	µrad	Max.	±12.5	±12.5	±17.5	±17.5

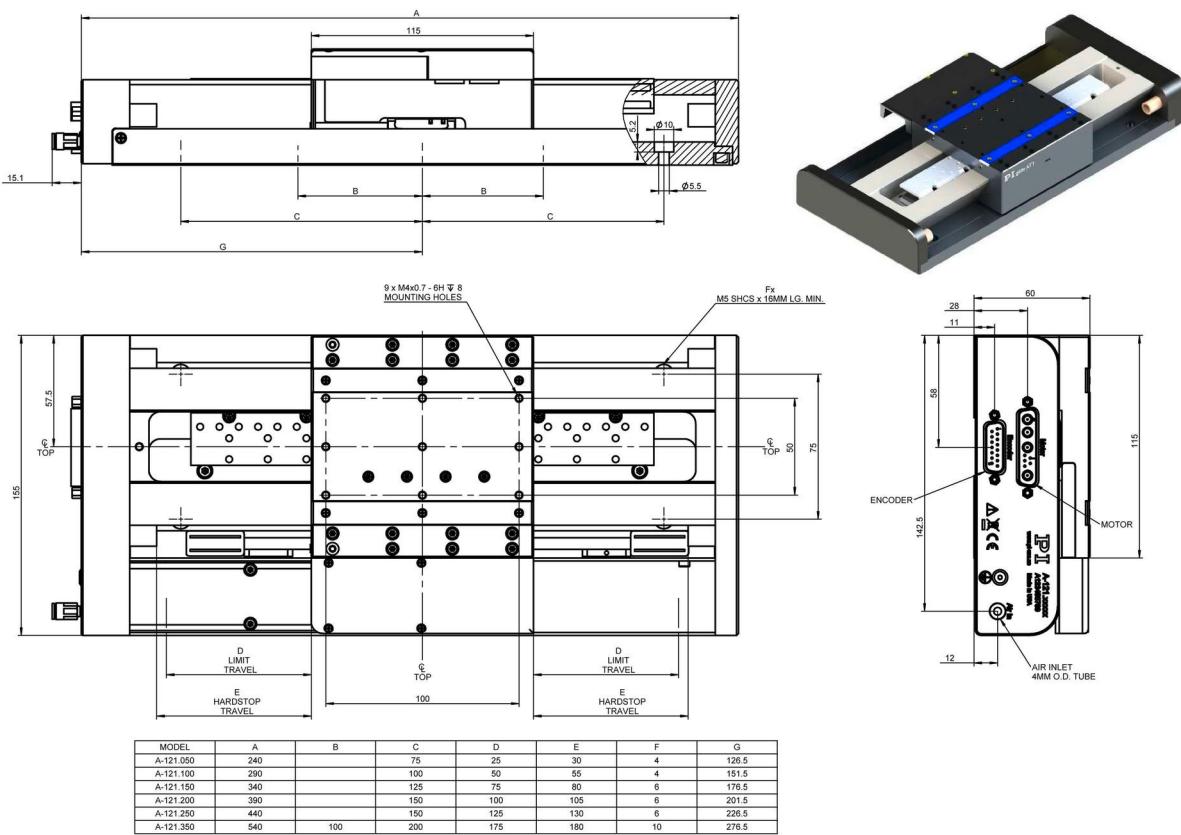
Positioning	Unit	Toleran- ce	A-121.250A1	A-121.250B1	A-121.350A1	A-121.350B1
Positioning accuracy in X, calibrated	µm	Typ.	±0.5	±0.5	±0.5	±0.5
Positioning accuracy in X, uncalibrated	µm	Typ.	±2	±1.5	±3	±1.5
Bidirectional repeatability in X	µm	Typ.	0.5	0.5	0.5	0.5
Integrated sensor			Incremental linear encoder	Absolute linear encoder	Incremental linear encoder	Absolute linear encoder
Sensor signal			Sin/cos, 1 V peak-peak	BiSS-C	Sin/cos, 1 V peak-peak	BiSS-C
Sensor signal period	µm		20		20	
Sensor resolution	nm		4.88	1	4.88	1

Drive Properties	Unit	Toleran- ce	A-121.250A1	A-121.250B1	A-121.350A1	A-121.350B1
Drive type			Electric motor/Magnetic direct drive/Ironless 3-phase linear motor			
Nominal voltage	V		48	48	48	48
Peak voltage	V		80	80	80	80
Nominal current, RMS	A	Typ.	1.2	1.2	1.2	1.2
Peak current, RMS	A	Typ.	3.5	3.5	3.5	3.5
Drive force in X	N	Typ.	11.1	11.1	11.1	11.1
Peak force in X	N		33.2	33.2	33.2	33.2
Force constant	N/A		9.4	9.4	9.4	9.4
Resistance phase-phase	Ω	Typ.	6.3	6.3	6.3	6.3
Inductance phase-phase	mH		1	1	1	1
Back EMF phase-phase	V·s/m	Max.	7.7	7.7	7.7	7.7
Pole pitch N-N	mm		40	40	40	40

Mechanical Properties	Unit	Toleran- ce	A-121.250A1	A-121.250B1	A-121.350A1	A-121.350B1
Permissible push force in Y	N	Max.	40	40	40	40
Permissible push force in Z	N	Max.	100	100	100	100
Permissible torque in θx	N·m	Max.	5	5	5	5
Permissible torque in θY	N·m	Max.	8.3	8.3	8.3	8.3
Moved mass in X, unloaded	g		1200	1200	1200	1200
Guide			Air bearing guide/Air bearing guide with air pre-load	Air bearing guide/Air bearing guide with air pre-load	Air bearing guide/Air bearing guide with air pre-load	Air bearing guide/Air bearing guide with air pre-load
Overall mass	g		5700	5700	6800	6800
Material			Hardcoat aluminum, stainless steel mounting hardware			

Miscellaneous	Unit	Toleran- ce	A-121.250A1	A-121.250B1	A-121.350A1	A-121.350B1
Operating temperature range	°C		+15 to +25	+15 to +25	+15 to +25	+15 to +25
Connector			D-sub 9W4 (m)	D-sub 9W4 (m)	D-sub 9W4 (m)	D-sub 9W4 (m)
Sensor connector			D-sub 15-pin (m)	D-sub 15-pin (m)	D-sub 15-pin (m)	D-sub 15-pin (m)
Operating pressure	kPa		450 to 520 (65 to 75 psi)			
Air consumption	L/min	Max.	28	28	28	28
Air quality			Clean (filtered up to 1.0 µm or better) - ISO 8573-1 class 1, Oil free - ISO 8573-1 class 1, Dry (-15 °C dew point) - ISO 8573-1 class 3	Clean (filtered up to 1.0 µm or better) - ISO 8573-1 class 1, Oil free - ISO 8573-1 class 1, Dry (-15 °C dew point) - ISO 8573-1 class 3	Clean (filtered up to 1.0 µm or better) - ISO 8573-1 class 1, Oil free - ISO 8573-1 class 1, Dry (-15 °C dew point) - ISO 8573-1 class 3	Clean (filtered up to 1.0 µm or better) - ISO 8573-1 class 1, Oil free - ISO 8573-1 class 1, Dry (-15 °C dew point) - ISO 8573-1 class 3
Recommended controllers / drivers			A-81x, A-82x	A-81x, A-82x	A-81x, A-82x	A-81x, A-82x

## Drawings / Images



A-121, dimensions in mm

## Order Information

### A-121.050A1

Plglide AT1 linear stage with air bearing; ironless 3-phase linear motor; 50 mm travel range; 100 N load capacity; 500 mm/s maximum velocity; incremental linear encoder, 20 µm sensor signal period, sin/cos, 1 V peak-peak

### A-121.050B1

Plglide AT1 linear stage with air bearing; ironless 3-phase linear motor; 50 mm travel range; 100 N load capacity; 500 mm/s maximum velocity; absolute linear encoder, 1 nm sensor resolution, BiSS-C

### A-121.100A1

Plglide AT1 linear stage with air bearing; ironless 3-phase linear motor; 100 mm travel range; 100 N load capacity; 1000 mm/s maximum velocity; incremental linear encoder, 20 µm sensor signal period, sin/cos, 1 V peak-peak

### A-121.100B1

Plglide AT1 linear stage with air bearing; ironless 3-phase linear motor; 100 mm travel range; 100 N load capacity; 1000 mm/s maximum velocity; absolute linear encoder, 1 nm sensor resolution, BiSS-C

## Order Information

### A-121.150A1

Plglide AT1 linear stage with air bearing; ironless 3-phase linear motor; 150 mm travel range; 100 N load capacity; 1000 mm/s maximum velocity; incremental linear encoder, 20 µm sensor signal period, sin/cos, 1 V peak-peak

### A-121.150B1

Plglide AT1 linear stage with air bearing; ironless 3-phase linear motor; 150 mm travel range; 100 N load capacity; 1000 mm/s maximum velocity; absolute linear encoder, 1 nm sensor resolution, BiSS-C

### A-121.200A1

Plglide AT1 linear stage with air bearing; ironless 3-phase linear motor; 200 mm travel range; 100 N load capacity; 1000 mm/s maximum velocity; incremental linear encoder, 20 µm sensor signal period, sin/cos, 1 V peak-peak

### A-121.200B1

Plglide AT1 linear stage with air bearing; ironless 3-phase linear motor; 200 mm travel range; 100 N load capacity; 1000 mm/s maximum velocity; absolute linear encoder, 1 nm sensor resolution, BiSS-C

### A-121.250A1

Plglide AT1 linear stage with air bearing; ironless 3-phase linear motor; 250 mm travel range; 100 N load capacity; 1000 mm/s maximum velocity; incremental linear encoder, 20 µm sensor signal period, sin/cos, 1 V peak-peak

### A-121.250B1

Plglide AT1 linear stage with air bearing; ironless 3-phase linear motor; 250 mm travel range; 100 N load capacity; 1000 mm/s maximum velocity; absolute linear encoder, 1 nm sensor resolution, BiSS-C

### A-121.350A1

Plglide AT1 linear stage with air bearing; ironless 3-phase linear motor; 350 mm travel range; 100 N load capacity; 1000 mm/s maximum velocity; incremental linear encoder, 20 µm sensor signal period, sin/cos, 1 V peak-peak

### A-121.350B1

Plglide AT1 linear stage with air bearing; ironless 3-phase linear motor; 350 mm travel range; 100 N load capacity; 1000 mm/s maximum velocity; absolute linear encoder, 1 nm sensor resolution, BiSS-C